

# CIGARETTE SPECIFICATION

STOCKTON STREET  
BEST BUY LIGHTS KS MENTHOL SP /& Famous Value /& F&L  
BRAND CODE-BAH1 (STD) /& 6060 /& FAB1

EFFECTIVE DATE: 01/13/92  
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0	MG/CIGT	10.0 - 12.0
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	57.0	MM	FIELD MENTHOL	:	.45	MG/CIGT	.40 - .50
FILTER LENGTH	:	27.0	MM					
TIPPING LENGTH	:	32.000	MM					
TOTAL R.T.D.	:	4.90	IN. H2O	FRESH MENTHOL	:	.55	MG/CIGT	.50 - .60
DILUTION TARGET	:	15.0 +/-	5.0 %					

TIPPING PAPER : 64MM X 3500M\_WHT SGRNL KC 265M2 12-013-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: ABBH1 - 13.00% BASIC MENTHOL SP

\*\*\* NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION \*\*\*

CIGARETTE PAPER : 27.25MM X 6700M 27CU/0.6% (100% WOOD) 10-403-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGT PAPER PERMEABILITY CHGD FROM 22CU/0.6% PM  
: CODE 10-372-A U/R W/10-402-A TO 27CU/0.6% PM CODE  
: 10-403-A TO DECREASE TAR DELIVERY. NO W/LIGHT  
: CHARGE. OK TO MIX.

PREPARED BY : C. F. VEALEY  
PREPARATION DATE : 1/6/92

PRINTING DATE : 1/6/92  
PRINTING TIME : 17:24:10

APPROVED BY: E. R. Wall

SUPERCEDES SPECIFICATION DATED: 6/19/91

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